

LANXESS CHLOROBUTYL 1240

Product Description

A non-staining, chlorinated isobutylene-isoprene copolymer with low Mooney

viscosity

Supply Form

Off-white bales

Raw Material Properties

Property	Nominal Value	Unit	Test Method
Mooney Viscosity ML (1+8) 125°C	38 ± 4	MU	ISO 289 / ASTM D 1646
Volatile Matter	max. 0.5	wt %	ISO 248 / ASTM D 5668
Total Ash	max. 0.5	wt %	ISO 247 / ASTM D 5667
Chlorine Content	1.25 ± 0.10	wt %	(*)
Antioxidant non-staining	min. 0.03	wt %	(*)

^(*) LANXESS standard test method available on request

Other Product Features

Property	Typical Value			
Density	0.92	g/cm³		
Cure Characteristics	Rotorless cure meter conditions: 160°C, 1° arc, 1.7 Hz die oscillation, 30 min running time, no preheat			
	ML	4.5 ± 0.8 dNm	ISO 6502 / ASTM D 5289	
	Мн	15.2 ± 2.2 dNm	ISO 6502 / ASTM D 5289	
	ts1	1.2 min.	ISO 6502 / ASTM D 5289	
	tc50	$3.0 \pm 1.1 \text{ min.}$	ISO 6502 / ASTM D 5289	
Test Formulation	MIM mixed compound: according to ISO 7663 / ASTM D 3958			
	LANXESS CHLOROBUTYL 1240	100 (parts by mass)		
	IRB #7 black	40		
	NBS Stearic acid	1		
	NBS Zinc oxide	5		



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Packaging	34 kg bales in dispersible EVA film (Vicat softening point max. 80°C, ISO 306 / ASTM D 1525) or strippable PE film (Melting point max. 105°C, ASTM D 3418); pallets of 30 bales (1020 kg) and 36 bales (1224 kg)	
Storage Life/Conditions	2 years from date of production at temperatures not exceeding 35°C and protected against sunlight.	
Product Safety	Relevant safety data and references as well as the possibly necessary warning labels can be found in the corresponding safety data sheet, which is available on www.techcenter.lanxess.com.	

These raw material properties are typical and, unless specifically indicated otherwise, are not to be considered as delivery specification.

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Regulatory Compliance Information: Some of the end uses of the products described in this publication must comply with applicable regulations, such as the FDA, BfR, NSF, USDA, and CPSC. If you have any questions on the regulatory status of these products, contact your LANXESS representative.

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Issue number: Nr.3 / Date of issue: May 10, 2011 / Previous issue from June 4, 2008 / Information current as of date of issue. Please contact your LANXESS representative to determine if this publication has been revised.

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