

Buna SE 1502 H

Product Description

Buna SE 1502 H is a butadiene-styrene copolymer, produced by cold emulsion polymerization, using fatty and rosin soaps as emulsifiers. The monomers are randomly distributed in the polymer structure, while the butadiene fraction is found in its major part in the trans configuration with small fractions of cis and vinyl configurations.

CAS No.: 9003-55-8.

The rubber is protected by a non-staining stabilizer.

Production plant: Triunfo -RS - Brazil

Supply Form

Rubber bales wrapped in polyethylene foil.

Raw Material Properties

Property	Nominal Value	Unit	Test Method
Volatile Matter	max. 0.5	% by wt	ASTM D 5668
Mooney Viscosity	53	ME	ASTM D 1646
Free soap	max. 0.5	% by wt	ASTM D 5774
Organic acid	6.0	% by wt	ASTM D 5774
Bound styrene	23.5	% by wt	ASTM D 5775

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Other Product Features

Property	Typical Value		
Solubility	Buna SE 1502 H rubber is soluble in aliphatic hydrocarbons, styrene, toluene, tetrahydrofuran, cyclohexane, methylene chloride and 1,1,1-trichloro-ethane, and is insoluble in alcohols and water.		
typical values	density	0,94	g/cm ³
	ash content	max. 0,5	% by wt
	trans 1,4-content	76	% by wt
	cis 1,4-content	9	% by wt
	vinyl 1,2-content	15	% by wt
Storage Life/Conditions	Buna SE 1502 H should be stored in its original packaging in a cool, dry place at temperatures below 40°C. Exposure to light must be avoided and also other heat sources. Under suitable conditions the product is stable for 12 months.		
Packaging	Bale weight	35	kg
	Nominal crate weight	~1260	kg
Marking	Grade / Lot number / Crate number / Net weight		
Use	Buna SE 1502 H is used in the manufacture of tires and camelback and in applications that require a clear rubber with a non-staining antioxidant, such as shoe soles, clear and colored shoe heels, sports goods, surgical goods, cylinder coatings, erasers and moulded goods in general.		
Product Safety	Literature on the health and safety aspects of this product has been published. Before working with this product, personnel must be familiarised with its hazards, proper use, and handling. The available information is summarised in the Safety Data Sheet.		

These raw material properties are typical and, unless specifically indicated otherwise, are not to be considered as delivery specification.

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